

Date: Monday, 2/11/2008 2:15:00 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	SADDLE SPACER		
Job Number	37368		Part Number	D2934		
Estimate Number	11062		Drawing Number	D2934 REV B		
P.O. Number			Project Number	N/A		
This Issue	2/11/2008	S.O. No.	Drawing Revision	B		
Prsht Rev.	NC		Material			
First Issue	/ /	Type	Due Date	2/18/2008	Qty:	50
Previous Run	34630		Um:	Each		
Written By	<u>PF</u>					
Checked & Approved By	<u>080211</u>					
Comment	Est A 00.06.06 New Issue EC Est Rev:B Now 6061-T6 06-06-23 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S080	6061-T6 .080 Sheet
Comment: Qty.: 0.0334 sf(s)/Unit Total : 1.6695 sf(s) Material: 6061-T6 0.080" Thick Batch <u>104921</u> <u>FB 8-2-13</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2934 Dwg Rev: <u>B</u> <u>FB 8-2-13</u> <u>64</u> Prog Rev: <u>B</u> <u>08/02/19</u> <u>64</u> Dm		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>FB 8-2-13</u>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>08/02/19</u> <u>64</u>		
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 <u>Mf</u> <u>08-02-19</u> <u>x64</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 01/02/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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✓ Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: SADDLE SPACER
Job Number: 37368		Part Number: D2934
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		M- 64X 08/02/19
7.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Identify and Stock Location: 54		8/2/19 50 64X
8.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		DO 02/22
Job Completion		 mi 2008/2/20 64
		U

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37368
Description: Saddle Spacer	Part Number:	D2934
Inspection Dwg: D2934	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

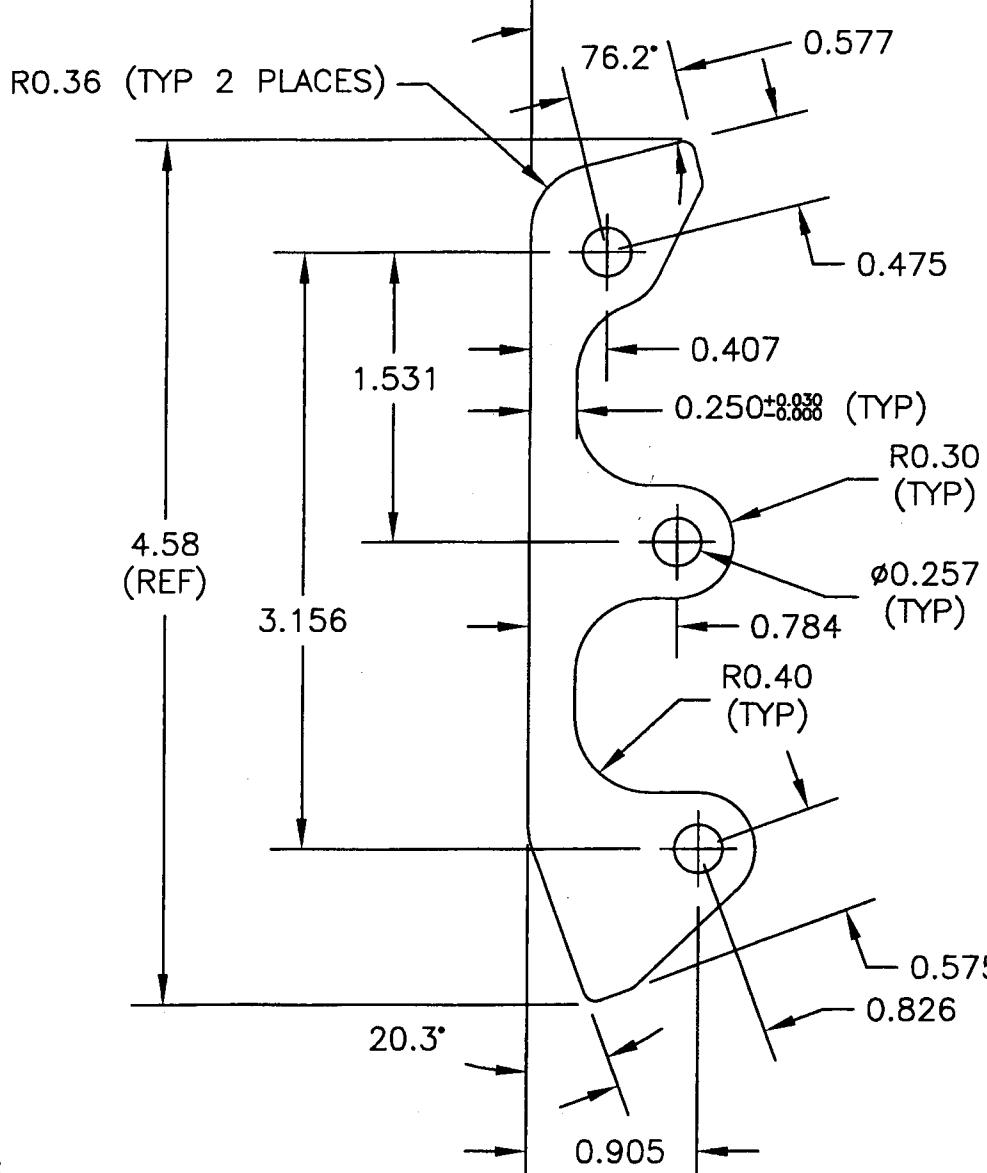
X First Article | Prototype

Measured by:	AB	Audited by:	C	Prototype Approval:	N/A
Date:	8-2-13	Date:	08/02/13	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.12	New Issue	KJ/JLM	
B	06.06.23	Dwg Rev. changed	KJ/JLM	<i>[Signature]</i>

DART

DESIGN <i>F#</i>	DRAWN BY <i>CB</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>TH</i>	DRAWING NO. D2934	REV. B SHEET 1 OF 1
DATE 06.05.29		TITLE SADDLE SPACER	SCALE 1:1
A	99.11.02	NEW ISSUE	
B	06.05.29	ADD 6061-T6 MATERIAL	



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WITHOUT NOTICE
WORK ORDER
NO. *37368*

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